

ROMPETROL RAFINARE SA – Vega Refinery Working Point COMPANY OF THE KMG INTERNATIONAL GROUP

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SS 120

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Revision 3

ROMPETROL SE 75/115

USES: ECOLOGICAL SOLVEN IN THE VARNISH AND PAINT INDUSTRY, FOR RUBBER INDUSTRY, AS SOLVENT FOR OIL EXTRACTION, DISSOLVENT, GREASE REMOVER ETC

PROPERTY	UM	LIMITS		- TEST METHOD
		Min.	Max.	- TEST METHOD
Density at 15 ⁰ C	kg/m ³	-	745	SR EN ISO 12185-03 SR EN ISO 3675-02/C91:2005 ASTM D 4052-16 ASTM D 1298-12b(2017)
Distillation: - initial boiling point - 98% (v/v) distil at	°C °C	75 -	- 115	SR EN ISO 3405-11 ASTM D 86-17
Benzene content	%(m/m)	-	0.02	GC Method
Aromatic hydrocarbons content	%(m/m)	-	0.2	GC Method
Saybolt colour	units	+30	-	ASTM D 156-15
Sulphur content	mg/kg	-	10	ASTM D 5453-16e1
Water and mechanical impurities		lack		SS 120

Determination of mechanical impurities and water

The sample for analysis is introduced into an eprouvette, with approximately 40 mm diameter and heated to 15.....20°C. Water and mechanical impurities are considered lack if the content of eprouvette is clear and do not have substances in suspension and no water decanted or other visible impurities at the bottom of the eprouvette.

Quality control: the control is done on lot (batch).

The batch size corresponds to tank capacity, max.300 tones for delivery in trucks and tankers and will consist of the same product type.

For each batch must to check all quality coefficients provided in standard specification of the product/type.

The product must to comply with all provided characteristics. If not, the lot is rejected.

In case of litigation, quality control will be made on samples taken in accordance with sampling procedure and hold for this case.

Sampling procedure: SR EN ISO 3170-2004/C91:2005/ASTM D 4057-12

Information on product classification, packing, labelling, handling, transport and storage: according to Safety Data Sheet 67V.

The integrated Quality-Environment-Occupational Health and Safety Management System is certified by DNV-GL according to the following standards:

- > ISO 9001
- > ISO 14001
- ➤ BS OHSAS 18001

The test lab is accredited by RENAR, in compliance with SR EN ISO/CEI 17025.

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